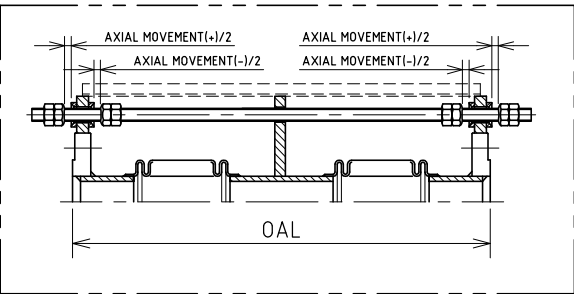
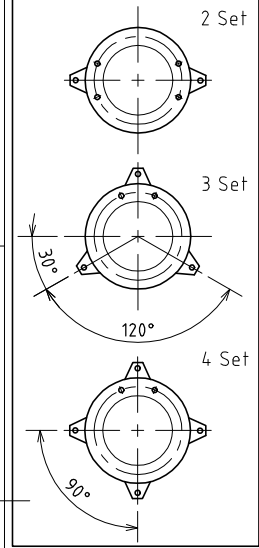


Tolerance on overall length(OAL).			
Nominal size	up to 100A	125A to 400A	450A to 1000A
OAL up to 500	±3	±4	±6
501 to 1000	±4	±5	±8

Refer. DIN EN 14917:2012-06

POSITION WELDING for HOLDER and SHIPPING BAR



STANDARD FLANGE	FLANGE TYPE	
	TYPE OF FLANGE	
	FF	RF
JIS 5K	●	
JIS 10K	●	
JIS 20K		●
PN 10	●	
PN 16		●
PN 25		●
ANSI150		●
ANSI300		●

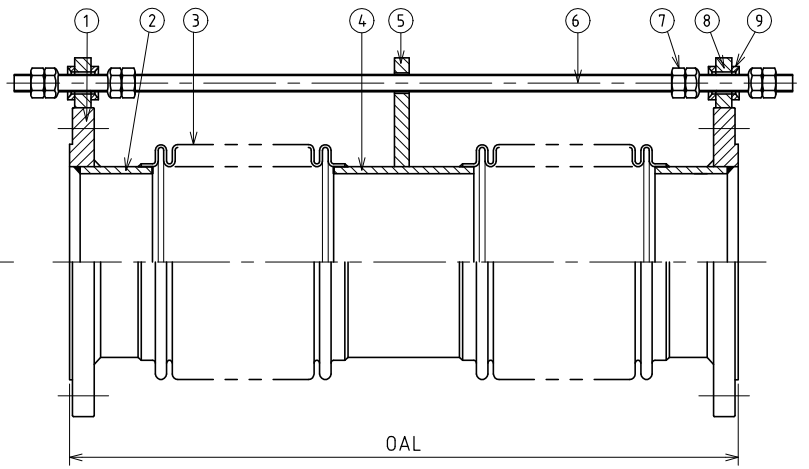
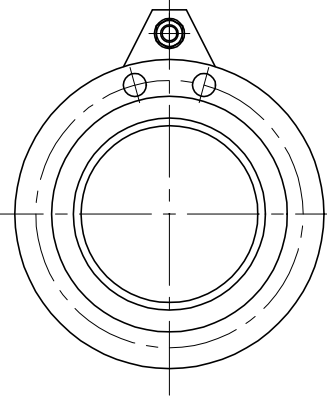


TABLE 2. PRODUCT DATA

No.	SIZE mm(inch)	OAL	AXIAL MOVEMENT (+/-)	LATERAL MOVEMENT (±)	DESIGN PRESSURE (bar)	DESIGN TEMP (Deg C)	LIMIT ROD (m-Mb)
1	40A(1-1/2")	500	25	25	10	250	2-M12
2	50A(2")	500	25	25	10	250	2-M12
3	65A(2-1/2")	500	25	25	10	250	2-M12
4	80A(3")	500	25	25	10	250	2-M12
5	100A(4")	550	25	25	10	250	3-M12
6	125A(5")	550	25	25	10	250	3-M12
7	150A(6")	550	25	25	10	250	3-M12
8	200A(8")	600	25	25	10	250	3-M16
9	250A(10")	600	25	25	10	250	4-M16
10	300A(12")	600	25	25	10	250	4-M16
11	350A(14")	600	25	25	10	250	4-M16
12	400A(16")	600	25	25	10	250	4-M20
13	450A(18")	650	25	25	10	250	4-M20
14	500A(20")	650	25	25	10	250	4-M24
15	600A(24")	700	25	25	10	250	4-M30

Note :- Holes on flange may not shown the number in fact.
 - Any information provided in drawing is subject to change without notice for error rectification or design modification.

Item	Part Name	Material	Q'ty	Remark
9	CONICAL SEAT	SS400/SUS304	4xm	
8	THICK HOLDER	SS400/SUS304	m	
7	SPHERICAL NUT and NUT	SS400/SUS304	4xm	
6	CONTROL UNIT	CS/SS400/SUS304	m	
5	MIDDLE HOLDER	SS400/SUS304	m	
4	MIDDLE PIPE	CS/SUS304/SUS316	1	
3	STAINLESS STEEL BELLOWS	SUS304/SUS316L	2	
2	PIPE	CS/SUS304/SUS316	2	
1	FIXED FLANGE	CS/SS400/SUS304/SUS316	2	JIS10K, ANSI150, PN10

Wellgrow Industrial Estate
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PROPRIETARY DATA

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DATE	DRAWN BY	CHECKED BY	APPROVED BY	TITLE	EXPANSION JOINT,SJT-7200	Revision	Size
28/01/2019	PRATUENG T.	WUTHIPAN	SOMKRITSADA	DWG NO.	MTE-18-017-00	00	A4
				MATERIAL	See in Table	SCALE : N.T.S	UNIT : mm

